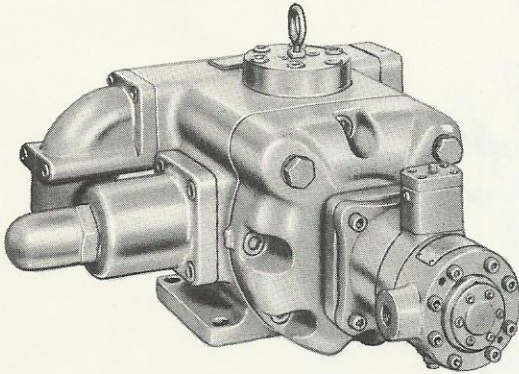




fluid power products

# REPAIR PARTS

## MODEL PVK-Q COMBINATION VANE TYPE PUMP

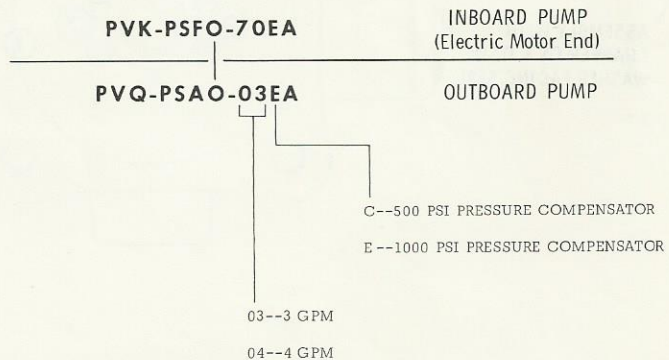


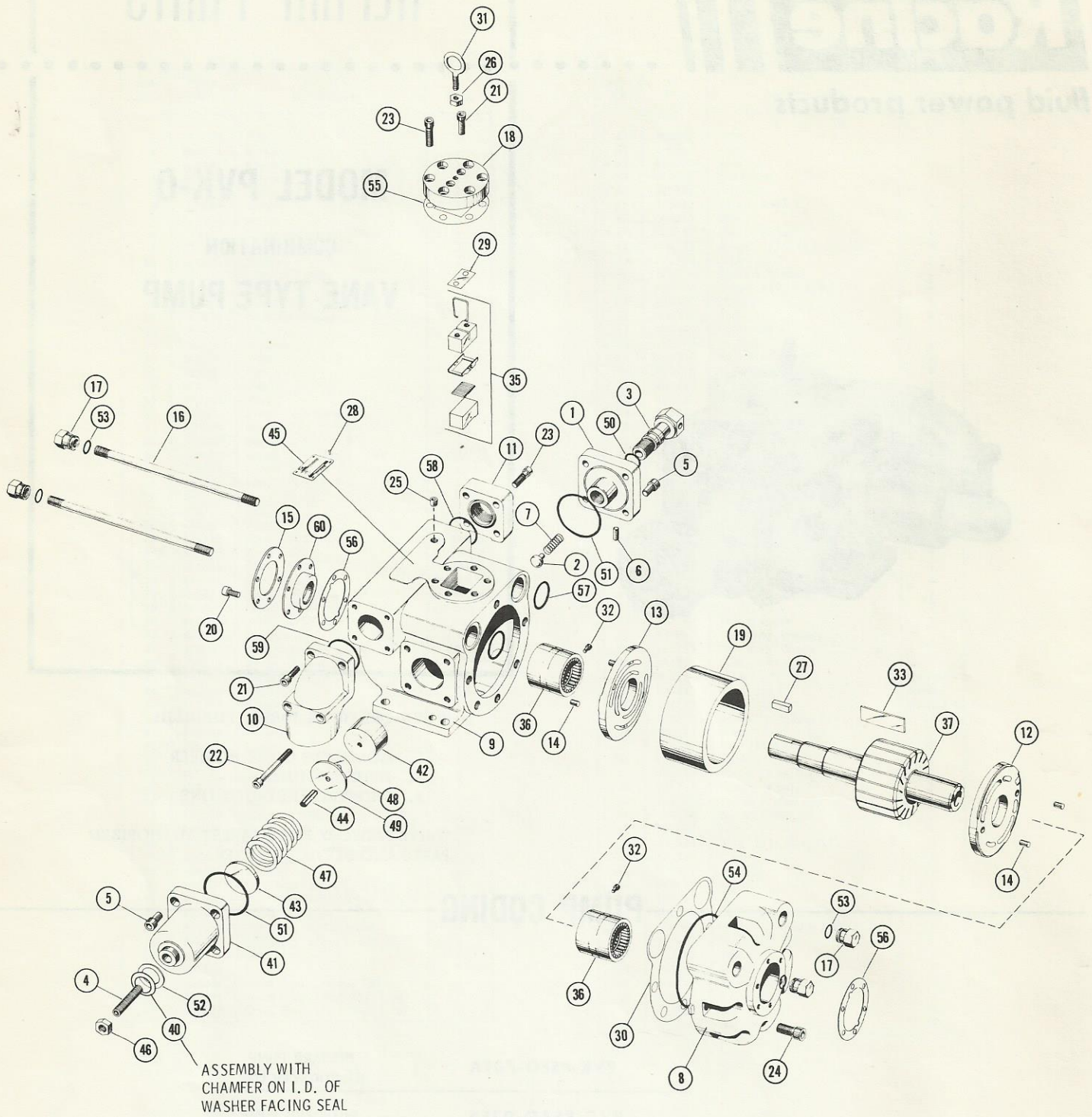
WHEN ORDERING PARTS, FURNISH:

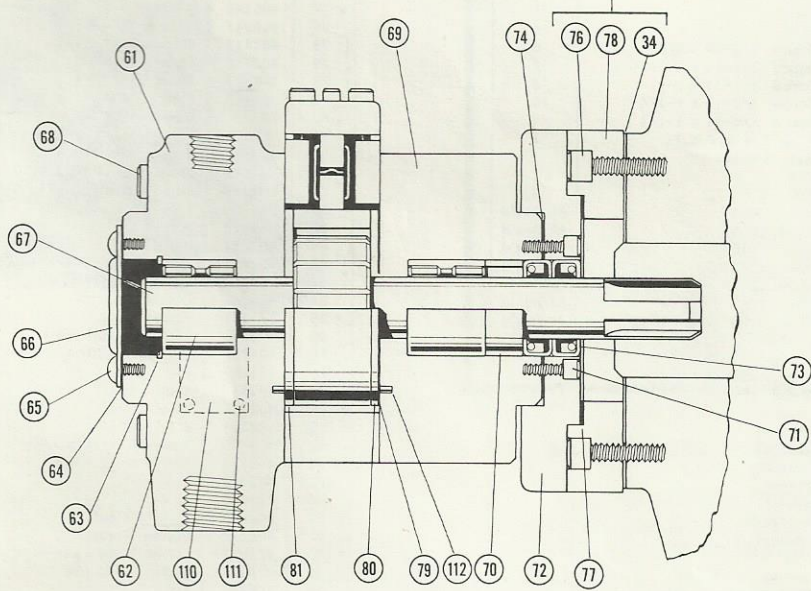
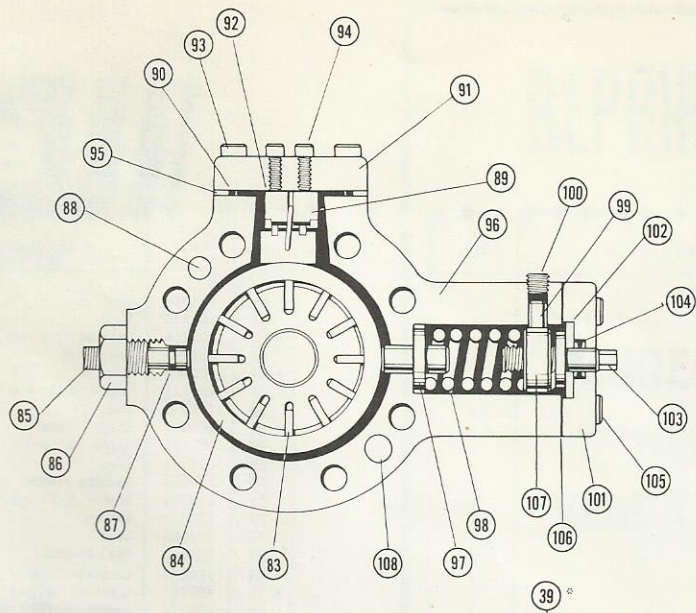
1. COMPLETE CODE NUMBER
2. PARTS REQUIRED
3. SHIPPING INSTRUCTIONS

WRITE FACTORY FOR NEAREST AUTHORIZED PARTS AND SERVICE CENTER.

### PUMP CODING

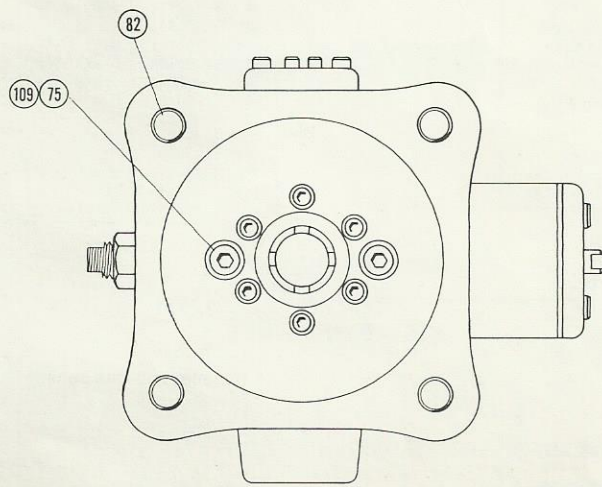






\* REF. NO. 39 INCLUDES  
ITEMS NO. 8, 76, 78, 34 & 38.

REFERENCE NO. 38 NOT SHOWN.



Ref. No.	Part No.	Description	Qty.
1	221215	Cap	1
2	301173	Button	1
3	305141	Screw	1
4	404908	Screw	1
5	400826	Screw 1/2-13 x 1	8
6	400866	Screw	1
7	401524	Spring	1
8	778283	Cover (Assembly Only)	1
9	221650	Body	1
10	265048	Flange	1
10	265050	Straight Flange	1
11	265049	Flange	1
12	777751	Cover Port Plate	1
13	777625	Body Port Plate	1
14	301142	Pin	4
15	403743	Washer	1
16	302703	Stud	2
17	302708	Nut	4
18	303490	Cap	1
19	305004	Ring	1
20	400682	Screw 1/4-20 x 5/8	6
21	400808	Screw 3/8-16 x 1	4
22	400819	Screw 3/8-16 x 5	2
23	400825	Screw 1/2-13 x 1-1/4	10
24	400837	Screw 5/8-11 x 1-1/4	6
25	400928	Plug 1/4 N.P.T.F.	1
26	401024	Nut 3/8-16	1
27	404405	Key	1
28	401296	Pin	4
29	401819	Shim .003"	As Req'd
29	401820	Shim .005"	As Req'd
29	401821	Shim .010"	As Req'd
30	401822	Shim .001"	As Req'd
30	401823	Shim .0015"	As Req'd
30	401824	Shim .002"	As Req'd
30	401825	Shim .003"	As Req'd
31	401873	Eyebolt	1
32	404081	Screw 1/4-28 x 1/4	2
33	778275	Vanes (Set of 17)	1
35	777057	Thrust Block	1
36	403656	Bearing	2
37	777664	Forging	1
40	491405	Washer	1
41	220748	Housing	1
42	306615	Piston	1
43	400578	Seat	1
44	401724	Roll Pin	1
45	406779	Nameplate	1
46	401015	Nut	1
47	401590	Spring - 1000 psi	1
48	404073	Shim .002"	As Req'd
48	404074	Shim .003"	As Req'd
48	405379	Shim .005"	As Req'd
49	404786	Stop	1
50	401269	"O" Ring 1/8 x 1-1/4 OD	1
51	401281	"O" Ring 1/8 x 3-1/2 OD	2
52	491372	Thread Seal	1
53	401252	"O" Ring 1/8 x 1 OD	4
54	401287	"O" Ring 1/8 x 6-1/4 OD	1
55	401845	Gasket	1
56	401846	Gasket	2
57	403580	Quad Ring 1/8 x 2 OD	2
58	403581	Quad Ring 1/8 x 2-1/4 OD	1
59	403582	Quad Ring 1/8 x 2-1/2 OD	1

Ref. No.	Part No.	Description	Qty.
60	404218	Seal	1
61	220993	Head	1
* 62	405206	Bearing	2
63	402993	Snap Ring	1
* 64	402325	Gasket	1
65	401611	Screw 8-32 x 1/4	6
66	406910	Cap	1
* 67	307547	Shaft - Rotor	1
68	403122	Screw 5/16-18 x 3-1/2	8
69	221101	Cap	1
70	305014	Bearing Spacer	1
71	400772	Screw 8-32 x 5/8	6
72	221478	Flange	1
73	400669	Seal	2
73	403462	Seal (Viton)	2
* 74	308079	Gasket	1
* 75	400200	Gasket, Copper	2
76	400778	Screw 1/4-20 x 1"	6
* 77	405149	Gasket	1
78	306037	Adapter	1
79	402319	Shim .001"	As Req'd
79	402320	Shim .0015"	As Req'd
79	402321	Shim .002"	As Req'd
79	404779	Shim .003"	As Req'd
* 80	290177	Cover Plate	1
* 81	307263	Port Plate	1
82	400808	Screw 3/8-24 x 1"	4
* 83	778267	Vane (set of 12)	1
* 84	303967	Ring 3 gal.	1
* 84	304647	Ring 4 gal.	1
85	304518	Screw	1
86	401013	Nut	1
87	401279	"O" Ring 1/16 x 5/16 OD	1
* 87	406265	"O" Ring (Viton)	1
88	404841	Dowel	2
* 89	777184	Thrust Block	1
* 90	405231	"O" Ring (special)	1
90	406713	"O" Ring (Viton)	1
91	221299	Cap	1
92	402316	Shim .002"	As Req'd
* 92	402317	Shim .003"	As Req'd
92	402318	Shim .005"	As Req'd
93	400780	Screw 1/4-20 x 3/4	4
94	400772	Screw 8-32 x 5/8	2
95	405230	Seal Plate	1
96	221139	Body	1
97	304810	Piston 3 gal.	1
97	305212	Piston 4 gal.	1
98	405877	Spring - 1000 psi	1
98	406171	Spring - 500 psi	1
99	306886	Pin	1
100	400925	Plug 1/16 N.P.T.F.	1
101	221310	Cap	1
102	304836	Washer	1
103	304834	Screw	1
* 104	403413	Seal	1
104	406794	Seal (Viton)	1
105	400784	Screw 1/4-20 x 1/2	4
106	404207	Gasket	1
107	304835	Seat	1
108	404836	Dowel	2
109	400797	Screw 5/16-18 x 5/8	2
110	406778	Nameplate	1
111	401296	Pin	4
112	402386	Roll Pin	4

\* Included in 3 gpm Buna Repair Kit #723196