

Service Parts Information

MHT 110-130-150 -30 DESIGN VANE MOTOR

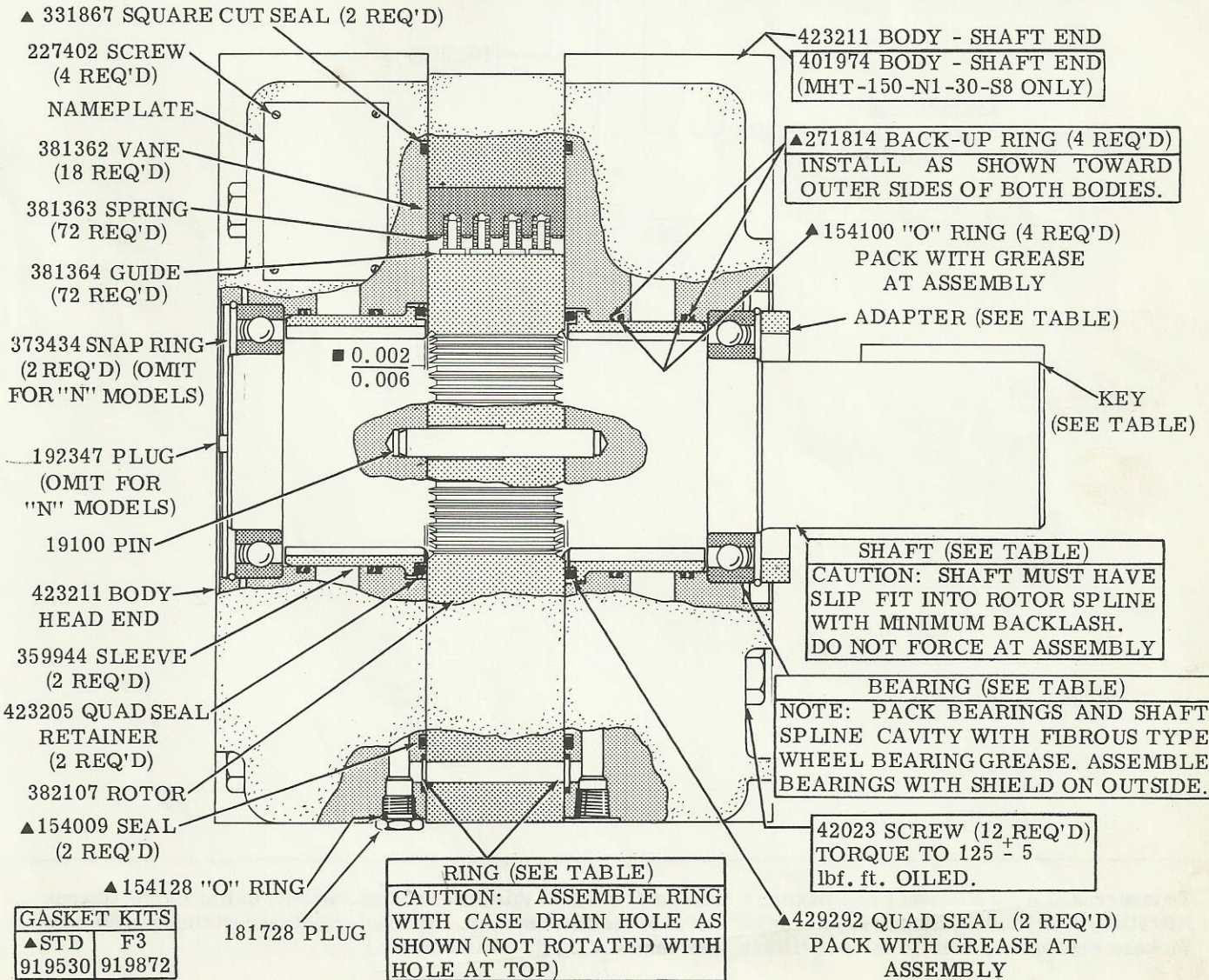
Caution: When assembling cartridge, insert vanes in rotor slots at the minor diameter of cam ring. Rotate cartridge one complete revolution prior to ass'y with bodies. This prevents misalignment of springs and guides.

■ INSTALL SLEEVES BELOW FACE OF BODY 0.002 INCH 0.006

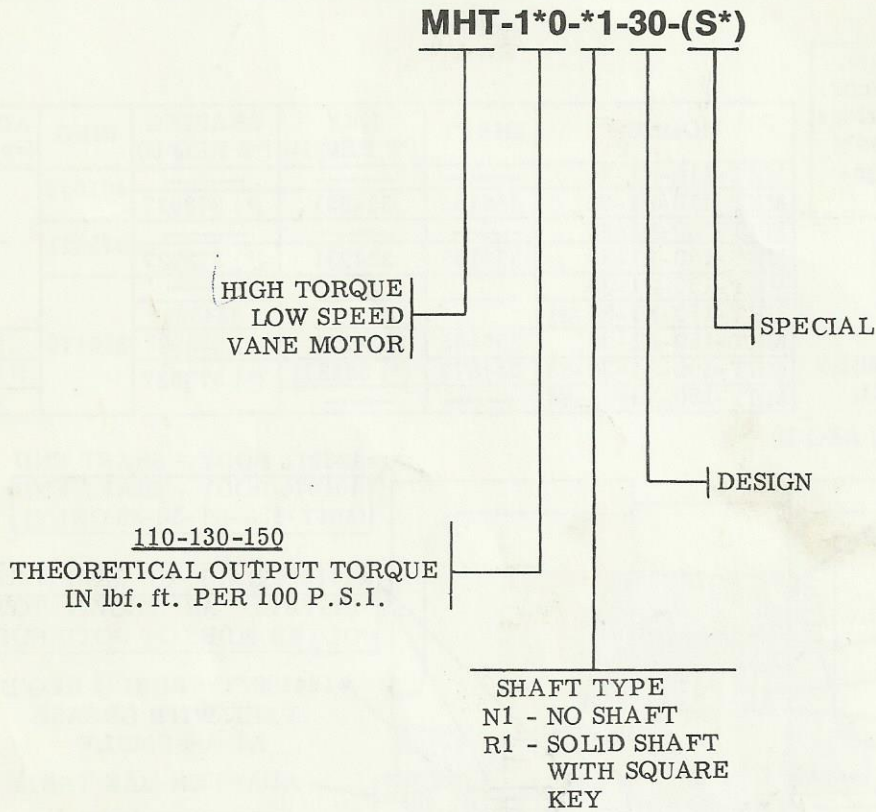


BEARING ASSEMBLY FOR -S1 MODEL

MODEL	SHAFT	KEY (*2 REQ'D)	BEARING (*2 REQ'D)	RING	ADAPTER (*2 REQ'D)
MHT-110-N1-30	_____	_____	_____	401623	_____
MHT-110-R1-30	356165	334231	(*) 373927	_____	_____
MHT-130-N1-30	_____	_____	_____	375221	_____
MHT-130-R1-30	356165	334231	(*) 373927	_____	_____
MHT-150-N1-30	_____	_____	_____	_____	_____
MHT-150-N1-30-S1	_____	_____	334582	_____	_____
MHT-150-R1-30	356165	334231	(*) 373927	356176	374542
MHT-150-R1-30-S3	354379	(*) 334231	(*) 373927	_____	(*) 374542
MHT-150-N1-30-S8	_____	_____	_____	_____	_____



MODEL CODE BREAKDOWN



To insure sustained efficiency and maximum trouble-free life of this precision equipment, initial and continuous filtration of the fluid medium to 25 microns absolute or less is essential. (For information pertaining to Sperry Vickers economical 3 or 10 micron filters, see installation drawing 522140.)